

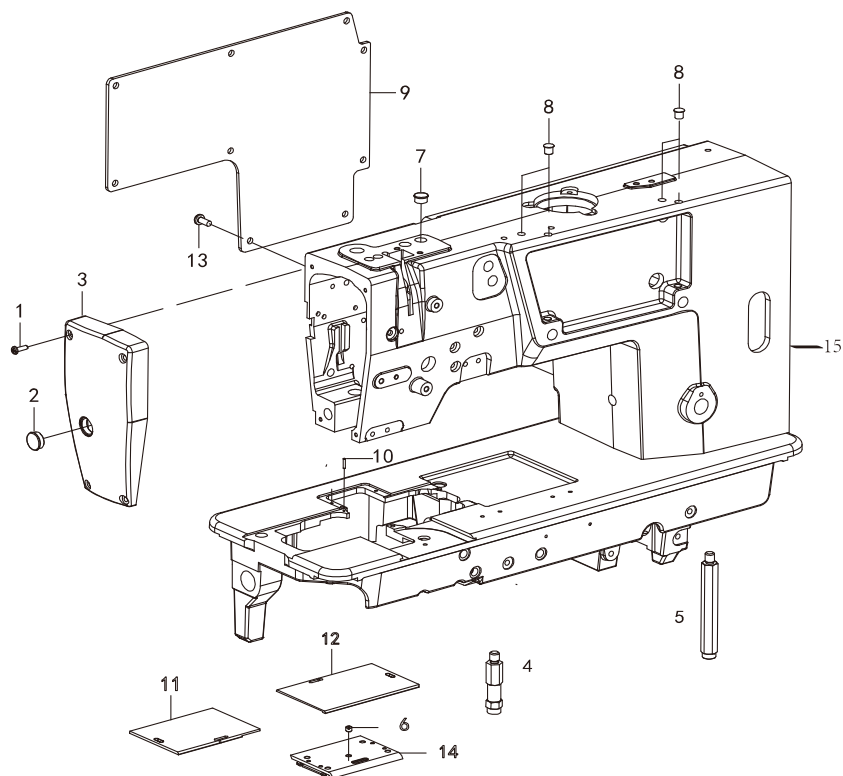
# PARTS BOOK

TWIN 1F

Double needle industrial sewing machine

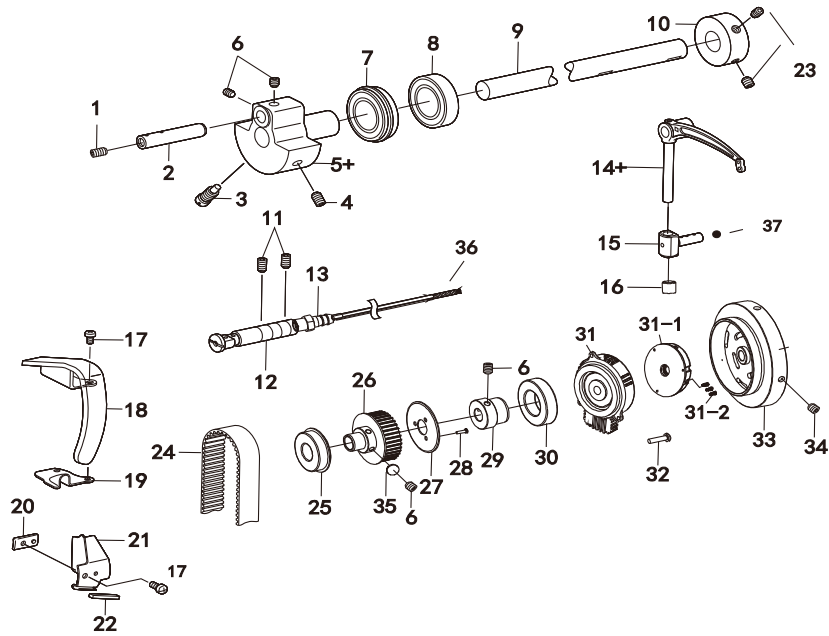


## 1. 机体部分/MACHINE BODY



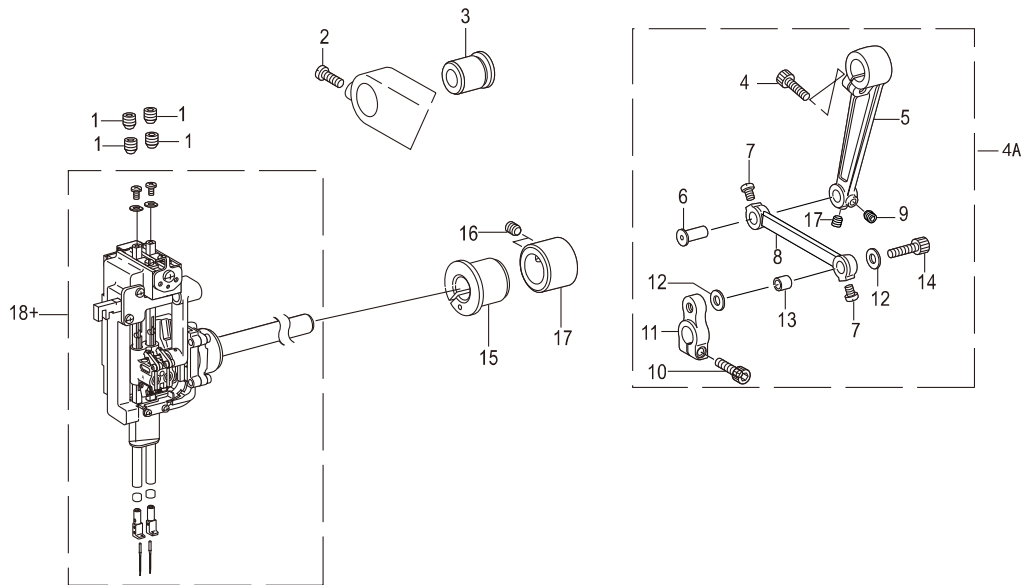
| 序号<br>Ref. No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts          | 数量<br>Qty | 备注<br>Note |
|----------------|---------------------|-----------------|------------------------|-----------|------------|
| 1              | S073574072          | 螺钉M3.5*12 *     | SCREW PAN M3.5*12      | 4         |            |
| 2              | 991001058           | 橡皮塞15.5         | RUBBER CAP 15.5        | 1         |            |
| 3              | 124010301           | 面板              | FACE PLATE             | 1         |            |
| 4              | SA2445101           | 脚柱S             | BED LEG S              | 1         |            |
| 5              | SA2444101           | 脚柱L             | BEN LEG L              | 1         |            |
| 6              | 116010001           | 螺钉SM5.16*40-40  | SCREW PAN SM5.16*40-40 | 1         |            |
| 7              | 288001029           | 橡皮塞10.5         | RUBBER CAP 10.5        | 2         |            |
| 8              | 205801040           | 橡皮塞7            | RUBBEN CAP 7           | 4         |            |
| 9              | 124012401           | 后盖板             | REAR COVER             | 1         |            |
| 10             | SA3924001           | 针板定位销           | POSITIONING PIN        | 1         |            |
| 11             | SA2448101           | 推板L             | SLIDE PLATE L          | 1         |            |
| 12             | SA2450101           | 推板R             | SLIDE PLATE R          | 1         |            |
| 13             | 062501216           | 螺钉M5*12         | M5*12                  | 9         |            |
| 14             | S36663001           | 推板F组件           | SLIDE PLATE F          | 1         |            |
| 15+            | GT8420001           | 机壳842 872       | CASE                   | 1         |            |
| 15+            | GT8450001           | 机壳845 875       | CASE                   | 1         |            |

## 2. 上轴装置/SHAFT MECHANISM



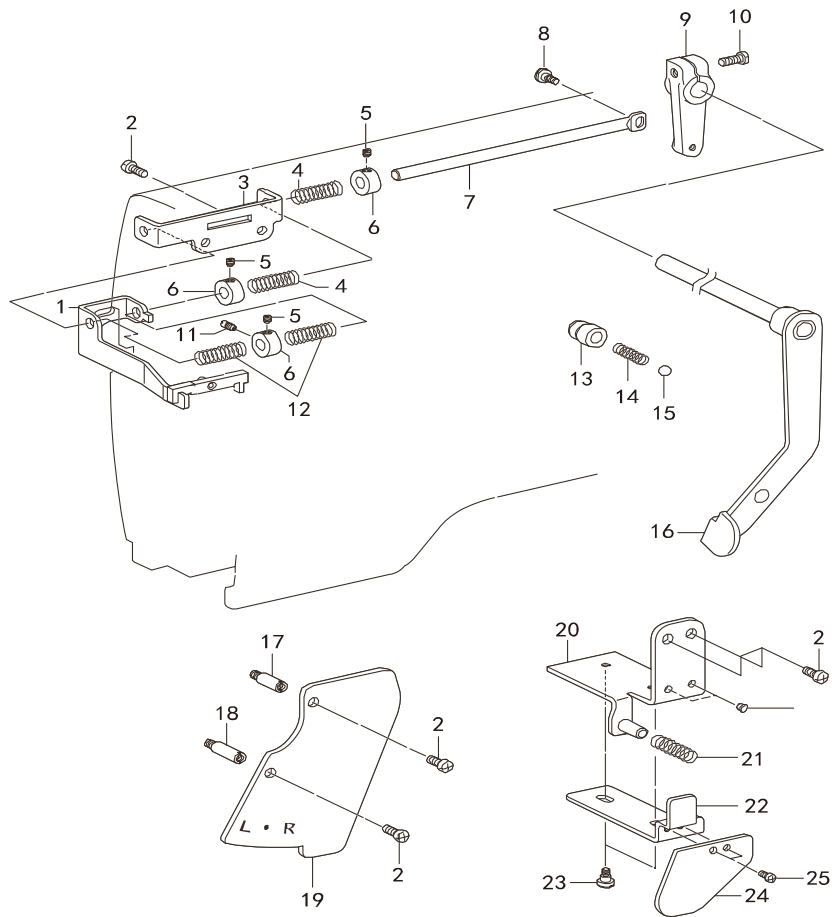
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|----------------|---------------------|-------------------|--------------------------------|-----------|------------|
| 1              | 012500536           | 螺钉M5*5 (选配)       | SCREW PAN M*5                  | 1         |            |
| 2              | SA6166001           | 针杆曲柄轴             | CRANK SHAFT                    | 1         |            |
| 3              | S25235001           | 针杆曲柄轴螺钉M8         | SCREW PAN M8                   | 1         |            |
| 4              | M140607507          | 螺钉M6*0.75*8       | SCREW PAN M8*0.75.8            | 1         |            |
| 5+             | SA4089001           | 挑线杆曲柄 (842.872)   | THRED TAKE-UP CRANK            | 1         |            |
| 5+             | SA4373001           | 挑线杆曲柄 (845.875)   | THRED TAKE-UP CRANK            | 1         |            |
| 6              | M140607505          | 螺钉M6*0.75-5       | SET SCREW PAN M6*0.75-5        | 2         |            |
| 7              | SB1484001           | 轴承6004ZZNR        | BALL BEARING 6004ZZNR          | 1         |            |
| 8              | SB1485001           | 轴承6004ZZ          | BALL BEARING 6004ZZ            | 1         |            |
| 9              | 124025001           | 上轴DD              | UPPER SHAFT DD                 | 1         |            |
| 10             | 991009016           | 绕线驱动轮             | BOBBIN WINDER DRIVING WHEEL    | 1         |            |
| 11             | M140601008          | 螺钉M6*8            | SCREW PAN M6*8                 | 4         |            |
| 12             | SA2464101           | 挑线杆支撑轴            | THREAD TAKE-UP S-SHAFT UNIT    | 1         |            |
| 13             | SA2863001           | 油嘴                | NOZZLE                         | 1         |            |
| 14             | SA2935101           | 挑线杆S3-L           | T-TAKE-UP LEVER ASSY S3-L      | 1         |            |
| 14             | SA2936101           | 挑线杆S5-L           | T-TAKE-UP LEVER ASSY S5-L      | 1         |            |
| 14             | SA2937101           | 挑线杆L2-L/大梭        | T-TAKE-UP LEVER ASSY L2-L      | 1         |            |
| 15             | S13160001           | 挑线杆接头滑块           | T-TAKE-UP SLIDE BLOCK ASSY     | 1         |            |
| 16             | 124023901           | 橡皮塞4.2            | CAP4.2                         | 1         |            |
| 17             | 062500816           | 螺钉M5*8            | SCREW PAN M5*8                 | 3         |            |
| 18             | SA2469101           | 挑线杆防护罩            | THRED TAKE-UP LEVER PLATE      | 1         |            |
| 19             | SA4537001           | 防尘盖               | DUST COVER                     | 1         |            |
| 20             | SA3059101           | 遮掩板支座             | HOLDER SHELTER PLATE           | 1         |            |
| 21             | SA4376101           | 遮掩板               | HOLDER PLATE                   | 1         |            |
| 22             | SA3065001           | 油毡                | FELT                           | 1         |            |
| 23             | S144374006-1        | 螺钉11/64           | SCREW PAN 11/64                | 1         |            |
| 24             | SA2463001           | 同步带               | TIMING BELT                    | 1         |            |
| 25             | SB1484001           | 轴承6004ZZNR (同2-7) | BALL BEARING 6204ZZNR          | 1         |            |
| 26             | SA2587101           | 同步轮U              | TIMING PULLEY U                | 1         |            |
| 27             | 124022701           | 同步轮U法兰            | PULLEY U FLANGE                | 1         |            |
| 28             | 062400616           | 螺钉M4*6            | SCREW PAN M4*6                 | 3         |            |
| 29             | 124022901           | 轴承套               | BEARING SLEEVE                 | 1         |            |
| 30             | 124023001           | 轴承6006ZZ          | BALL BEARING 6006ZZ            | 1         |            |
| 31             | 没编码                 | 电机组件              | SERVO MOTOR ASSY               | 1         |            |
| 31-1           | 没编码                 | 编码器               | FILM ROTATING AND ENCODER ASSY | 1         |            |
| 31-2           | 没编码                 | 螺钉M3*5            | SCREW                          | 3         |            |
| 32             | M180500816          | 螺钉M5*16           | SCREW PAN M5*6                 | 1         |            |
| 33             | 124025201           | 手轮 (红)            | HAND WHEEL ASSY                | 1         |            |
| 34             | M14050086           | 手轮螺钉              | SCREW PAN                      | 2         |            |
| 35             | 842002035           | 铁垫片               | CAP                            | 1         |            |
| 36             | 991009008           | 油线                | OIL LINE                       | 1         |            |
| 37             | 120602011           | 橡皮塞3.1*3.1        | RUBBEN CAP3.1                  | 1         |            |

### 3. 针杆摆动装置/NEEDLE BAR ROCKING MECHANISM



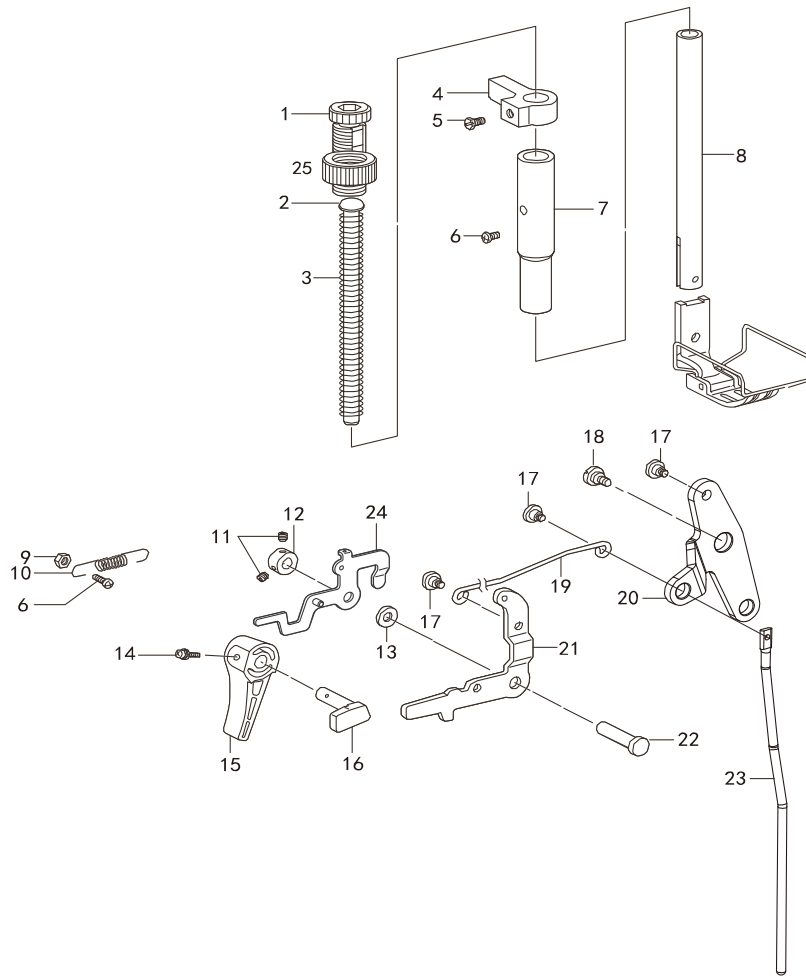
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|---------------|---------------------|-----------------|-------------------------|-----------|------------|
| 1             | 014080831           | 螺钉M8*8          | SCREW PAN M8*8          | 4         |            |
| 2             | M180500820          | 螺钉M5*20☆        | SCREW PAN M5*16         | 1         |            |
| 3             | SA2486101           | 摆动轴套R           | BUSH R                  | 1         |            |
| 4A            |                     | 针杆摆动组件          |                         | 1         |            |
| 4             | 018062036           | 螺钉M6*20         | SCREW PAN M6*20         | 1         |            |
| 5             | SA2489001           | 针杆摆动连杆          | NEEDLE BAR ROCKER LEVER | 1         |            |
| 6             | SB1437001           | 摆动连杆销           | LINK SHAFT NBAR ROCKER  | 1         |            |
| 7             | S23460001           | 螺钉M6*5          | SCREW PAN M6*5          | 2         |            |
| 8             | SA2490101           | 针杆摆动杆           | ROCKER LINK N-BAR       | 1         |            |
| 9             | 012060636           | 螺钉M6*0.75-6     | SCREW PAN M6*0.75-6     | 2         |            |
| 10            | 018062036           | 螺钉M6*20         | SCREW PAN M6*20         | 1         |            |
| 11            | SA2494001           | 针杆摆动臂           | NEEDLE BAR ROCK ARM     | 1         |            |
| 12            | SA2493001           | 垫圈              | WASHER PLAIN            | 2         |            |
| 13            | SB1438001           | 摆动连杆轴套          | ZIGZAG LINK BUSH        | 1         |            |
| 14            | 018062532           | 螺钉M6*25         | SCREW PANM6*25          | 1         |            |
| 15            | SA5332001           | 轴套L             | BUSH L                  | 1         |            |
| 16            | M140607507          | 螺钉M6*0.75-8     | SCREW PAN M6*0.75-6     | 2         |            |
| 17            | SA2485001           | 紧圈              | SET SCREW COLLAR        | 1         |            |
| 18            | SA8738101           | 针杆支架组件845.875   | BAR ROCKER SHAFT UNIT   | 1         |            |

#### 4. 针杆切换操作装置/NEEDLE BAR ROCKING MECHANISM



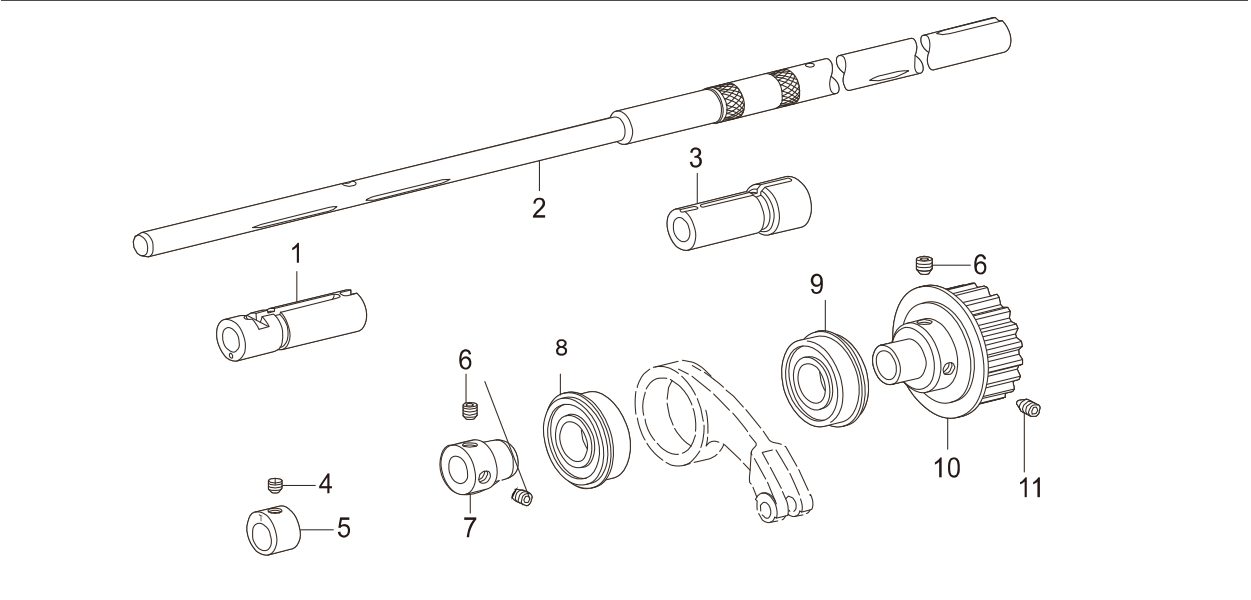
| 序号<br>Ref.No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|-----------------|---------------------------|-----------|------------|
| 1             | SA4416001           | 支架板             | SUPPORT PLATE SLIDE SHAFT | 1         |            |
| 2             | 062500816           | 螺钉 M5×8         | SCREW PAN M5×8            | 6         |            |
| 3             | SA4415001           | 滑轴架             | SLIDE SHAFT BRACKET       | 1         |            |
| 4             | SA4414001           | 弹簧              | SPRING                    | 2         |            |
| 5             | 014400432           | 螺钉 M4×4         | SCREW PAN M4×4            | 5         |            |
| 6             | SA4417001           | 紧圈              | SET SCREW COLLAR          | 3         |            |
| 7             | S07588101           | 滑动轴             | SLIDE SHAFT               | 1         |            |
| 8             | SA5588001           | 段螺钉 M4          | SHOULDER SCREW M4         | 1         |            |
| 9             | SA4413001           | 轴臂              | ARM LEVER SHAFT           | 1         |            |
| 10            | M180500816          | 螺钉 M5×16        | SCREW PAN M5×14           | 1         |            |
| 11            | SA4418001           | 导向螺钉            | GUIDE SCREW               | 1         |            |
| 12            | 149863001           | 弹簧              | SPRING                    | 2         |            |
| 13            | SA4412001           | 导向套             | BALL GUIDE BUSH           | 1         |            |
| 14            | 150820001           | 弹簧              | SPRING                    | 1         |            |
| 15            | 071063550           | 钢球 1/4          | BEARING BALL 1/4          | 1         |            |
| 16            | SA4406001           | 定位杆轴            | STOP LEVER SHAFT ASSY     | 1         |            |
| 17            | SA4409001           | 螺栓 S            | STUD S                    | 1         |            |
| 18            | SA4408001           | 螺栓 L            | STUD L                    | 1         |            |
| 19            | SA4411101           | 切换指示板           | FLIP-UP HOLDER PLATE      | 1         |            |
| 20            | SA4402001           | 指示板组件           | INDICATION PLATE ASSY     | 1         |            |
| 21            | SA5333001           | 弹簧              | SPRING                    | 1         |            |
| 22            | SA4404001           | 压杆              | PUSH LEVER                | 1         |            |
| 23            | SA4441001           | 轴位螺钉 M4         | SHOULDER SCREW M4         | 2         |            |
| 24            | SA4405001           | 压杆板             | PLATE PUSH LEVER          | 1         |            |
| 25            | 062350516           | 螺钉 M3.5×5       | SCREW PAN M3.5×5          | 2         |            |

## 5. 压脚装置/PRESSER FOOT MECHANISM



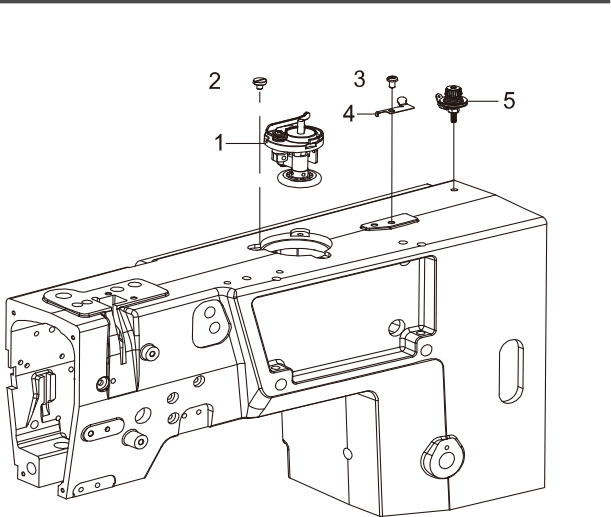
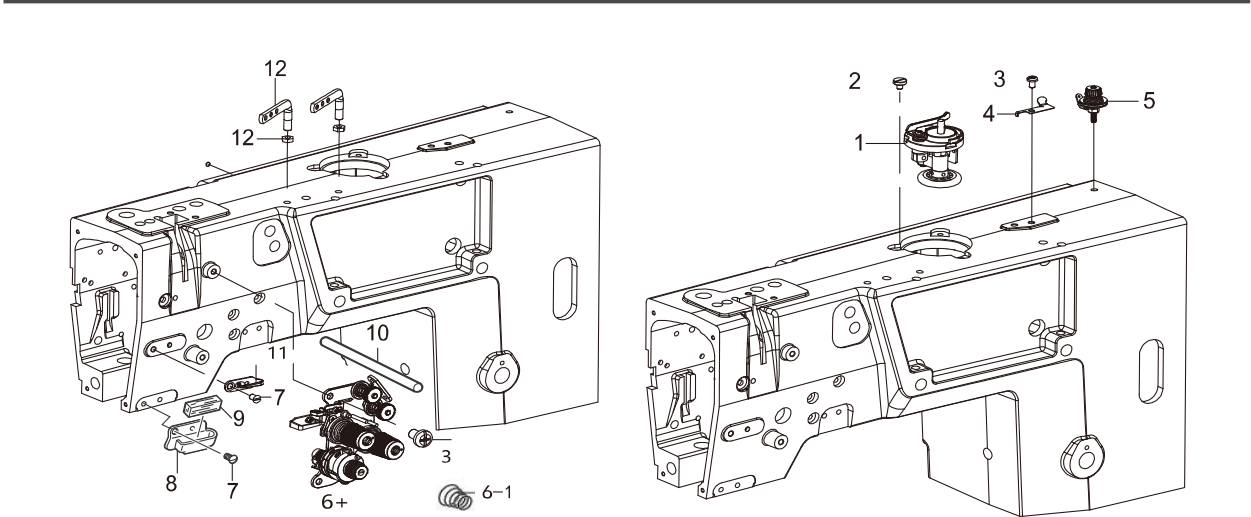
| 序号<br>Ref.No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts               | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|-----------------|-----------------------------|-----------|------------|
| 1             | SA1174002           | 调节螺栓M14         | PRESSER ADJUSTING SCREW M14 | 1         |            |
| 2             | SA7607101           | 弹簧导杆            | SPRING GUIDE                | 1         |            |
| 3             | S07346101           | 压紧弹簧            | PRESSER BAR SPRING          | 1         |            |
| 4             | SA2498001           | 压紧杆导架☆          | GUIDE BRACKET P-BAR         | 1         |            |
| 5             | S25289001           | 螺栓M6            | BOLT (CP) M6                | 1         |            |
| 6             | 062501016           | 螺钉M5×12☆        | SCREW PAN M5×10             | 2         |            |
| 7             | SA2495001           | 压杆轴套            | PRESSER BAR BUSH            | 1         |            |
| 8             | SB1439001           | 压紧杆             | PRESSER BAR                 | 1         |            |
| 9             | 021500106           | 螺母M5            | NUT M5                      | 1         |            |
| 10            | S07355051           | 弹簧              | SPRING                      | 1         |            |
| 11            | 012500536           | 螺钉M5×5          | SCREW PAN M5×5              | 2         |            |
| 12            | SA2504001           | 紧圈              | SET SCREW COLLAR            | 1         |            |
| 13            | S07350001           | 垫圈              | WASHER PLAIN                | 1         |            |
| 14            | S39051001           | 螺钉M3.5×12       | LIFTING LEVER               | 1         |            |
| 15            | S31006002           | 抬压脚扳手           | PRESSER BAR LIFTING CRANK   | 1         |            |
| 16            | SA2499001           | 压杆提升曲柄          | WASHER PLAIN                | 1         |            |
| 17            | SA1179001           | 段螺钉M5           | SHOULDER SCREW M5           | 3         |            |
| 18            | 145480121           | 段螺钉SM6.35×28    | SHOULDER SCREW SM6.35×28    | 1         |            |
| 19            | 124053101           | 膝控连杆            | KNEE LIFTER CONNECTING ROD  | 1         |            |
| 20            | 124053201           | 膝控提升杠杆          | KNEE LIFTER LEVER           | 1         |            |
| 21            | SA2501001           | 抬压脚连杆           | PRESSER BAR LIFTING LEVER   | 1         |            |
| 22            | S07349001           | 提升杠杆销           | P-BAR LIFTING LEVER SHAFT   | 1         |            |
| 23            | 124053301           | 膝控提升杆           | KNEE LIFTER BAR             | 1         |            |
| 24            | S07353001           | 送线板组件 (8420)    | TENSION RELEASE PLATE ASSY  | 1         |            |
| 25            | SA1175002           | 调节螺母            | *                           | 1         |            |

## 6. 下轴装置/LOWER SHAFT MECHANISM



| 序号<br>Ref.No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|------------------|---------------------------|-----------|------------|
| 1             | SA3890001           | 旋梭基座轴套L          | ROTARY HOOK BASE BUSH L   | 1         |            |
| 2             | SA2571101           | 下轴               | LOWER SHAFT               | 1         |            |
| 3             | SA3891001           | 旋梭基座轴套R          | ROTARY HOOK BASE BUSH R   | 1         |            |
| 4             | SA2575001           | 螺钉M6             | SCREW PAN M6              | 1         |            |
| 5             | SA2759101           | 上下偏心轮            | F-LIFTING ECCENTRIC WHEEL | 1         |            |
| 6             | M140607507          | 螺钉M6×0. 75-8     | SCREW PAN M6×0. 75-6      | 5         |            |
| 7             | SA2584001           | 轴承套              | BALL BEARING BUSH         | 1         |            |
| 8             | SB1484001           | 轴承6004ZZNR       | BALL BEARING 6004ZZNR     | 1         |            |
| 9             | SB1536001           | 轴承6204ZZNR       | BALL BEARING 6204ZZNR     | 1         |            |
| 10            | SA2587101           | 同步轮U             | TIMING PULLEY U           | 1         |            |
| 11            | SA2585001           | 固定螺钉M6*0. 75     | SCREW PAN M5*0. 75        | 2         |            |

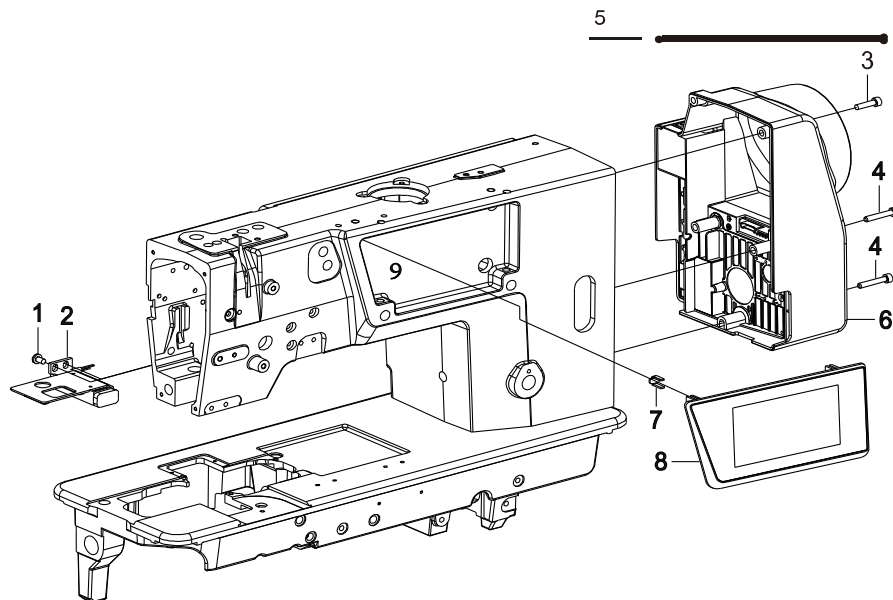
## 7. 过线装置/THREADING MECHANISM



## 7. 过线装置/THREADING MECHANISM

| 序号<br>Ref.No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts                  | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|------------------|--------------------------------|-----------|------------|
| 1             | 115100101           | 绕线器组件            | BOBBIN WINDER UNIT             | 1         |            |
| 2             | SA1992101           | 固定螺钉M5           | BOBBIN WINDER FIXED SCREW      | 3         |            |
| 3             | 062500816           | 螺钉M5×8           | SCREW PAN M5X6                 | 1         |            |
| 4             | 115100301           | 切刀☆              | KNIFE                          | 1         |            |
| 5             | SA1994102           | 绕线器夹线组件          | BOBBIN WINDER TENSION ASSY     | 1         |            |
| 6+            | SA2607401           | 面线调节组件(中厚)       | UPPER THREAD TENSION ASSY      | 1         |            |
| 7             | SA2640001           | 螺钉M5*8           | SCREW PAN M5*8                 | 2         |            |
| 8             | SA2639001           | 过线导向D            | THRED GUIDE D ARM              | 1         |            |
| 9             | 114941001           | 油棉               | FELT                           | 1         |            |
| 10            | SA2637001           | 松线杆              | BAR TENSION RELEASE            | 1         |            |
| 11            | SA2638001           | 过线导向M            | THRED GUIDE M ARM              | 1         |            |
| 12            | 124132301           | 三眼过线(带螺母)        | THRED HOOK NUT                 | 1         |            |
| 6+            | 842007006           | 面线调节器组件(薄)       | UPPER THREAD TENSION ASSY (-3) | 1         |            |
| 6-1           | SA3417401           | 夹线簧L             | TENSION STUD                   | 1         |            |
| 6-1           | SA3416101           | 夹线簧LL(厚)         | TENSION STUD                   | 1         |            |

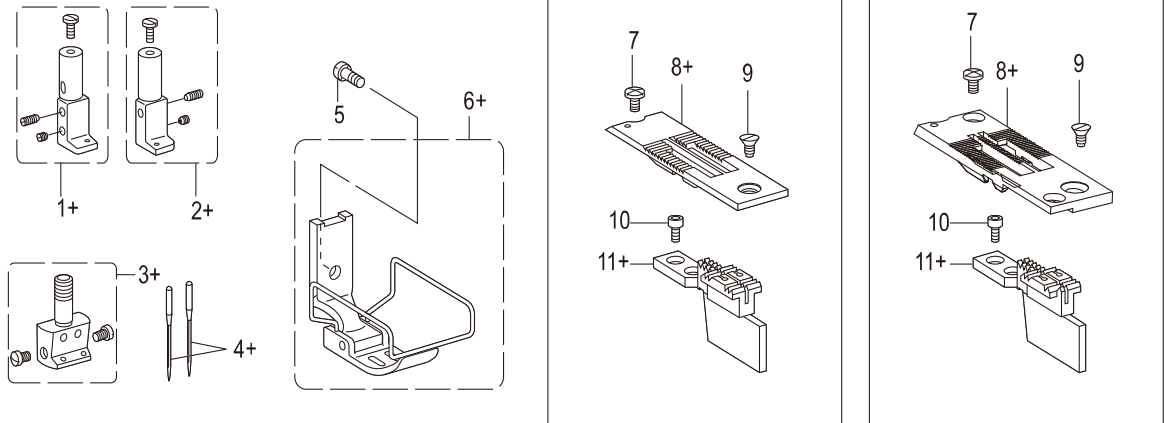
## 8. 电控装置/ELECTRONIC CONTROL DEVICE



| 序号<br>Ref.No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts               | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|------------------|-----------------------------|-----------|------------|
| 1             | 062501016           | 螺钉M5×8           | SCREW PAN M5×10             | 2         |            |
| 2             | 124171501           | 倒缝开关组件           | REVERSE ACTUATOR ASSY       | 1         |            |
| 3             | M180500820          | 螺钉M5×20          | SCREW PAN M5×20             | 2         |            |
| 4             | M180500835          | 螺钉M5×35          | SCREW PAN M5×30             | 3         |            |
| 5             | 288010006           | 连接线              | CONNECTING LINE             | 1         |            |
| 6             | 124170701           | 电控箱组件            | ELECTRONIC CONTROL BOX ASSY | 1         |            |
| 7             | 115130801           | 操作面板支座           | OPERATING PANEL SIPPOR      | 4         |            |
| 8             | 124170101           | 操作盒组件☆           | OPERATING BOX               | 1         |            |
| 9             | M140601008          | M6*8(显示器螺钉)☆     | M6*8(Display screw)         | 4         |            |
| 10            | 991001062           | 压线板选配            | Crimp board optional        | 1         |            |

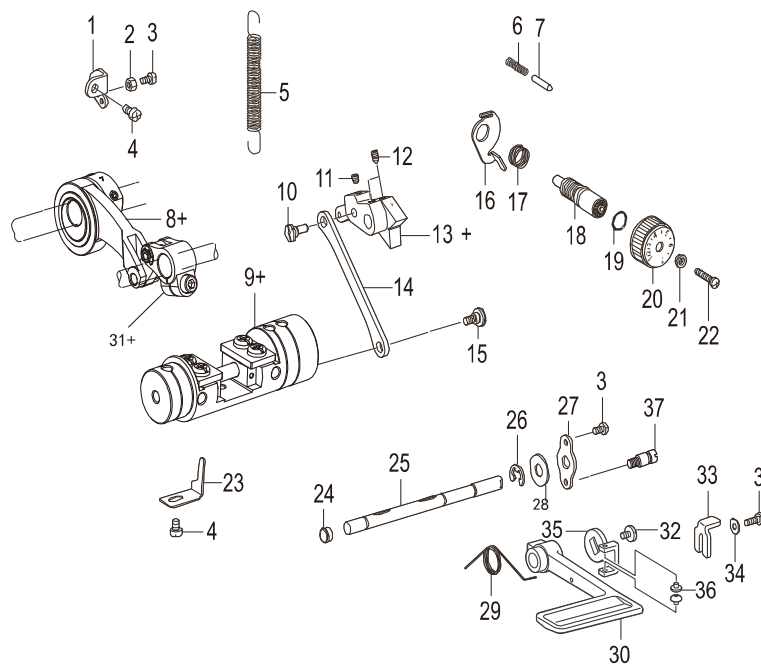


## 9. 定规部件/GAUGE PARTS



| 序号<br>Ref.No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts            | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|-----------------|--------------------------|-----------|------------|
| 1+            | S15735-001          | 针夹组件6.4mm L     | NEEDLE CLAMP SET 6.4mm L | 1         |            |
| 1+            | S15711-001          | 针夹组件3.2mm L     | NEEDLE CLAMP SET 3.2mm L | 1         |            |
| 2+            | S15736-001          | 针夹组件6.4mm R     | NEEDLE CLAMP SET 6.4mm R | 1         |            |
| 2+            | S15712-001          | 针夹组件3.2mm R     | NEEDLE CLAMP SET 3.2mm R | 1         |            |
| 3+            | 158792-101          | 针夹组件6.4mm       | NEEDLE CLAMP SET 6.4mm   | 1         |            |
| 3+            | 158794-101          | 针夹组件3.2mm       | NEEDLE CLAMP SET 3.2mm   | 1         |            |
| 4+            | 991003011H-6        | 机针DP*5 14#      | NEEDLE DP*5 14#          | 2         |            |
| 4+            | 991003011H-8        | 机针DP*5 18#      | NEEDLE DP*5 18#          | 2         |            |
| 4+            | 991003011H-9        | 机针DP*5 22#      | NEEDLE DP*5 22#          | 2         |            |
| 5             | 113050001           | 螺钉SM3. 57       | SCREW PAN SM3. 57        | 1         |            |
| 6+            | S36544-001          | 压脚组件3.2mm       | PRESSER FOOT ASSY 3.2mm  | 1         |            |
| 6+            | SA4049-101          | 压脚组件6.4mm       | PRESSER FOOT ASSY 6.4mm  | 1         |            |
| 7             | S11244001           | 螺钉SM4. 37       | SCREW PAN SM4. 37        | 1         |            |
| 8+            | 117369-001          | 针板3.2mm         | NEEDLE CLAMP ASSY 3.2mm  | 1         |            |
| 8+            | 117367-001          | 针板6.4mm         | NEEDLE CLAMP ASSY 6.4mm  | 1         |            |
| 9             | S044374006Z         | 螺钉SM4. 37-40*8☆ | SCREW PAN SM4. 37-40*8   | 1         |            |
| 10            | S07494001           | 螺钉SM3. 18*7     | SCREW PAN SM3. 18*7      | 1         |            |
| 11+           | 114951-001          | 送布牙3.2mm        | FEED DOG 3.2mm           | 1         |            |
| 11+           | 112660-001          | 送布牙6.4mm        | FEED DOG 6.4mm           | 1         |            |

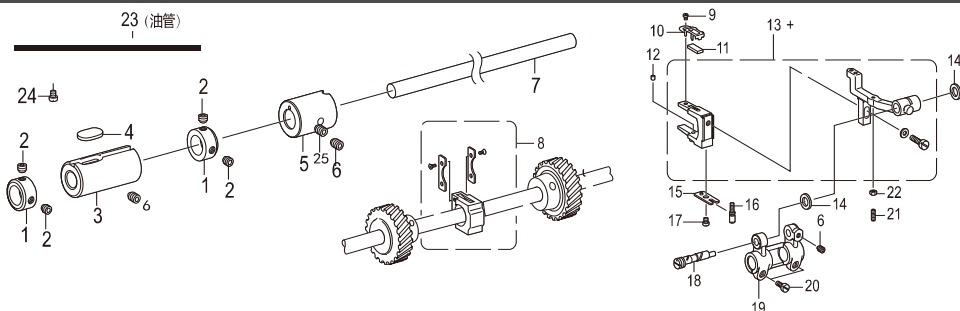
## 10. 送步装置/FEED MECHANISM



# 10. 送步装置/FEED MECHANISM

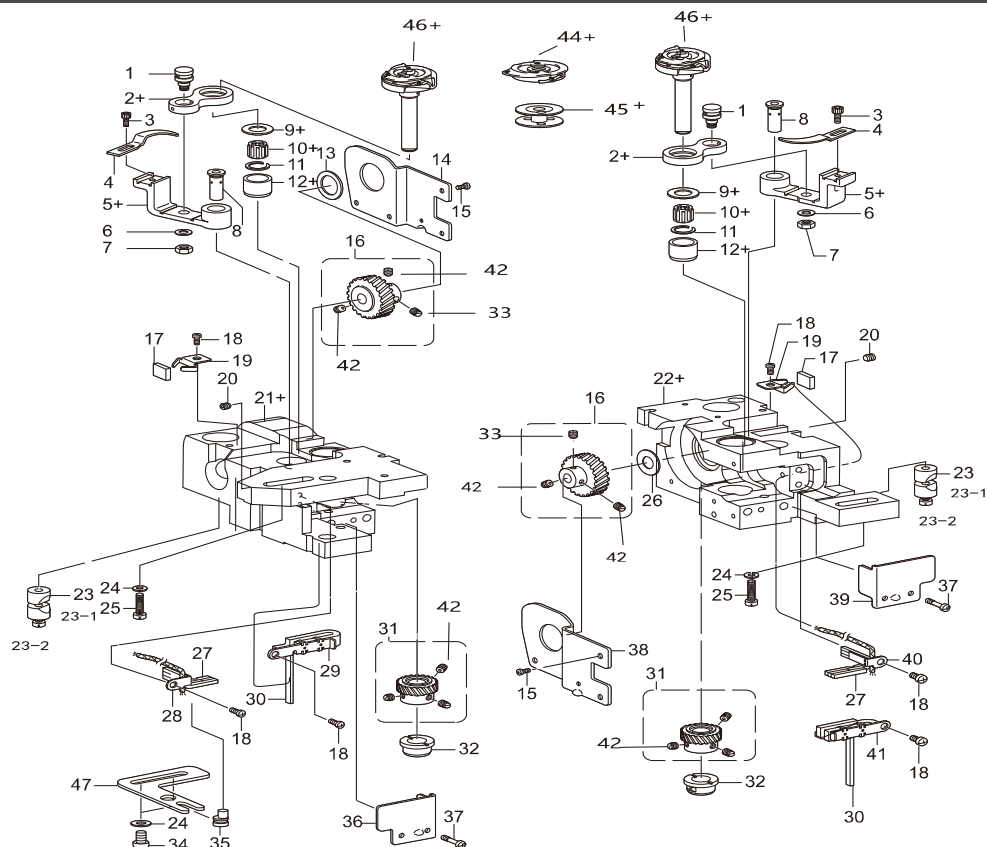
| 序号<br>Ref. No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|----------------|---------------------|------------------|---------------------------|-----------|------------|
| 1              | SA2533001           | 弹簧挂钩             | SPRING HOOK               | 1         |            |
| 2              | 021500106           | 螺母M5             | NUT M5                    | 1         |            |
| 3              | 062501216           | 螺钉M5×10          | SCREW PAN M5×10           | 4         |            |
| 4              | 062060816           | 螺钉M6×8           | SCREW PAN M6×8            | 2         |            |
| 5              | SA7867001           | 调节器弹簧            | SPRING                    | 1         |            |
| 5+             | S07376001           | 调节器弹簧 (872/875)  | SPRING                    | 1         |            |
| 6              | 205805006           | 止动销弹簧            | NOTCH SPRING              | 1         |            |
| 7              | 991005009           | 止动销              | POSITIONING PIN           | 1         |            |
| 8+             | 124062901           | 送布大组件-3小         | DISTRIBUTION MODULE -3    | 1         |            |
| 8+             | 124061601           | 送布大组件-5大         | DISTRIBUTION MODULE -5    | 1         |            |
| 9+             | SA3062001           | 切换器组件-3大         | FEED REGULATOR ASSY -3    | 1         |            |
| 9+             | SA2509001           | 切换器组件-5小         | FEED REGULATOR ASSY -5    | 1         |            |
| 10             | SB1440001           | 偏心轴螺钉            | ECCENTRIC SHAFT           | 1         |            |
| 11             | M140601006          | 螺钉M6×6           | SCREW PAN M6×6            | 1         |            |
| 12             | M160601010          | 螺钉M6×8 (500) ☆   | SCREW PAN M6×8            | 2         |            |
| 13+            | SA2525001           | 送料调节器-5          | FEED REGULATOR -5         | 1         |            |
| 13+            | SA2796001           | 送料调节器-7          | FEED REGULATOR -7         | 1         |            |
| 14             | SA2526001           | 切换器连杆            | CONNECTING ROD            | 1         |            |
| 15             | SB1413001           | 轴位螺钉M6           | SHOULDER SCREW M6         | 1         |            |
| 16             | SA2523001           | 标盘锁杆             | DIAL LOCK LEVER           | 1         |            |
| 17             | S39830101           | 弹簧               | SPRING                    | 1         |            |
| 18             | SA3056001           | 调节螺杆             | FEED REGULATING STUD      | 1         |            |
| 19             | 991005016           | O型圈              | O RING                    | 1         |            |
| 20+            | S38422002           | 针距标盘1-4          | STITCH LENGTH DIAL 1-4    | 1         |            |
| 20+            | S38427002           | 针距标盘1-5          | STITCH LENGTH DIAL 1-5    | 1         |            |
| 20+            | S38428002           | 针距标盘1-7          | STITCH LENGTH DIAL 1-7    | 1         |            |
| 21             | 142746122           | 针距标盘套            | FEED REGULATING SUPPORTER | 1         |            |
| 22             | S074762815          | 螺钉SM4. 76        | SCREW SM4. 76             | 1         |            |
| 23             | SA2516001           | 切换器定位            | STOPEER                   | 1         |            |
| 24             | 104821001           | 橡皮塞10. 5         | RUBBER CAP 10. 5          | 1         |            |
| 25             | SA2529101           | 倒缝手柄轴            | SHAFT R-LEVER             | 1         |            |
| 26             | E320801610          | 卡簧E8 (900) ☆     | RETAINING RING E8         | 1         |            |
| 27             | SA2530001           | 垫片 (倒缝轴大)        | SPACER                    | 1         |            |
| 28             | 025100132           | 垫片倒缝轴小)          | WASHER PLAIN S10          | 1         |            |
| 29             | SA2531001           | 弹簧               | SPRING                    | 1         |            |
| 30             | S07374209           | 倒缝扳手             | REVERSE STITCHING LEVER   | 1         |            |
| 31+            | SA2521001           | 水平送料臂-5          | FEED ROCKER ARM 5         | 1         |            |
| 31+            | SA2793001           | 水平送料臂-7          | FEED ROCKER ARM 7         | 1         |            |
| 32             | SA6592001           | 螺钉M5             | M5 SCREW                  | 1         |            |
| 33             | SA2516001           | 定位器              | STOPPER                   | 1         |            |
| 34             | 025050236           | 垫片               | WASHER PLAIN M5           | 1         |            |
| 35             | SA3067001           | 手柄导向             | LEVER GUIDE               | 1         |            |
| 36             | S48367000           | 导向垫片             | RUBBER                    | 2         |            |
| 37             | SA2717001           | 限位螺钉             | STOPPER SCREW             | 1         |            |

## 11. 送布轴装置/FEED SHAFT MECHANISM



| 序号<br>Ref.No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|-----------------|---------------------------|-----------|------------|
| 1             | SA2546001           | 紧圈              | SET SCREW COLLAR          | 2         |            |
| 2             | M140607505          | 螺钉M6×0.75-6     | SCREW PAN M6×0.75-6       | 4         |            |
| 3             | SA3855001           | 送布轴套L           | BUSH L F-ROCKER SHAFT     | 1         |            |
| 4             | SA3965001           | 油毡              | FELT                      | 1         |            |
| 5             | SA2543001           | 送布轴套R           | FEED ROCKER SHAFT BUSH R  | 1         |            |
| 6             | M140601006          | 螺钉M6×6          | SCREW PAN M6×6            | 2         |            |
| 7             | SA3840001           | 送布轴             | FEED ROCKER SHAFT         | 1         |            |
| 8             | SA2806101           | 滑块组件            | FEED BAR SLIDE BLOCK ASSY | 1         |            |
| 9             | 062300416           | 螺钉M3×4          | SCREW PAN M3×4            | 1         |            |
| 10            | SA3888001           | 油毡压架            | FELT HOLDER               | 1         |            |
| 11            | SA3887001           | 油毡              | FELT                      | 1         |            |
| 12            | SA3990001           | 油毡              | FELT                      | 1         |            |
| 13+           | SA6152101           | 牙架叉组件TR         | FEED BAR TR FORK ASSY     | 1         |            |
| 13+           | SA6150101           | 牙架叉组件TR (电脑)    | FEED BAR TR FORK ASSY     | 1         |            |
| 14            | SA2551001           | 轴向垫圈            | THRUST RING               | 2         |            |
| 15            | SA2553001           | 开叉板             | FORKED PLATE              | 1         |            |
| 16            | SA2554001           | 调整螺栓            | ADJUSTING SCREW           | 1         |            |
| 17            | 062400616           | 螺钉M4×6          | SCREW PAN M4×6            | 1         |            |
| 18            | SB1445001           | 牙架轴             | FEED BAR SHAFT            | 1         |            |
| 19            | SA2555001           | 水平送布台臂          | FEED ROCKER BASE ARM      | 1         |            |
| 20            | SA2928001           | 螺钉M5×12         | SCREW PAN M5×12           | 2         |            |
| 21            | SA2566001           | 螺钉M3.5          | SCREW PAN M3.5            | 1         |            |
| 22            | 021350106           | 螺母M3.5          | NUT M3.5                  | 1         |            |
| 23            | YG32                | 油管              | TUBING                    | 1         |            |
| 24            | 062401616           | 螺钉M4            | SCREW PAN M4              | 2         |            |
| 25            | SA2544001           | M5螺钉☆           | *                         | 1         |            |

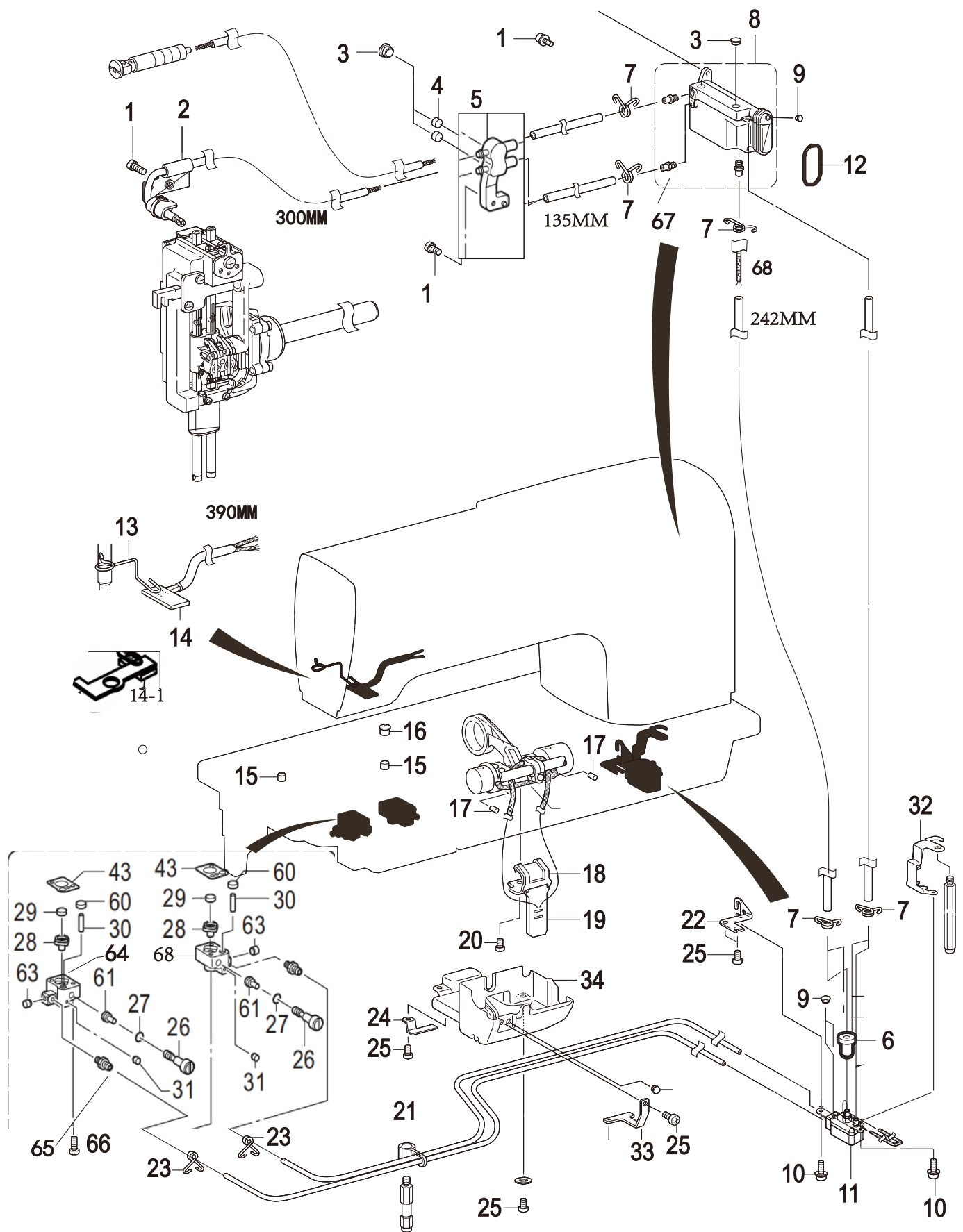
## 12. 旋梭装置/ROTARY HOOK MECHANISM



## 12. 旋梭装置/ROTARY HOOK MECHANISM

| 序号<br>Ref. No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts                 | 数量<br>Qty | 备注<br>Note |
|----------------|---------------------|------------------|-------------------------------|-----------|------------|
| 1              | SA2560001           | 分线勾连杆轴           | O-LEVER SHAFT                 | 2         |            |
| 2+             | SB1446001           | 分线勾连杆            | OPENER LINK                   | 2         |            |
| 2+             | SB1447001           | 分线勾连杆 (大)        | OPENER LINK (BIG)             | 2         |            |
| 3              | 154965001           | 螺钉SM3. 57*8      | SCREW PAN SM3. 57*8           | 2         |            |
| 4              | S38212001           | 分线勾              | OPENER                        | 2         |            |
| 5+             | SA3859101           | 分线座              | OPENER LEVER                  | 2         |            |
| 5+             | SA3861101           | 分线座 (大)          | OPENER LEVER (BIG)            | 2         |            |
| 6              | SB2330001           | 平垫圈S4. 76        | WASHER PLAIN SM4. 76          | 2         |            |
| 7              | 021500316           | 六角螺母M5           | NUT 3 M5                      | 2         |            |
| 8              | SA3889101           | 分线座销             | O-LEVER SHAFT                 | 2         |            |
| 9+             | SA4444001           | 旋梭垫片0. 8         | THRUST RING 0. 8              | 2         |            |
| 9+             | SA4038001           | 旋梭垫片1. 0         | THRUST RING 1. 0              | 2         |            |
| 9+             | S09260001           | 旋梭垫片1. 2         | THRUST RING 1. 2              | 2         |            |
| 9+             | S09261001           | 旋梭垫片1. 4         | THRUST RING 1. 4              | 2         |            |
| 10+            | S07420000-1         | 滚针轴承+4+6         | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-2         | 滚针轴承+2+4         | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-3         | 滚针轴承0+2          | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-4         | 滚针轴承0-2          | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-5         | 滚针轴-2-4          | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-6         | 滚针轴承-4-6         | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-7         | 滚针轴承-6-8         | NEEDLE BEARING                | 2         |            |
| 10+            | S07420000-8         | 滚针轴承-8-10        | NEEDLE BEARING                | 2         |            |
| 11             | S07419001           | 止动圈              | RETAINING RING                | 2         |            |
| 12+            | SA4029001           | 旋梭轴套U            | ROTARY HOOK SHAFT BUSH        | 2         |            |
| 12+            | S09259001           | 旋梭轴套U(大)         | ROTARY HOOK SHAFT BUSH        | 2         |            |
| 13             | SA3054001           | 垫圈L              | THRUST WASHER L               | 1         |            |
| 14             | SA2562201           | 旋梭基座盖L           | ROTARY HOOK BASE COVERL       | 1         |            |
| 15             | 062300612           | 螺钉M3*6           | SCREW PAN M3*6                | 8         |            |
| 16             | SA2572001           | 大齿轮 (不带螺钉)       | SPIRAL GEAR SCREW ASSY        | 2         |            |
| 17             | SA4012001           | 油毡               | FELT                          | 2         |            |
| 18             | 062400616           | M4*6             | SCREW PAN m4*6                | 6         |            |
| 19             | SA3894001           | 油毡架              | FELT SU000RT                  | 2         |            |
| 20             | 012501031           | 螺钉M5*10          | SCREW PANM5*10                | 2         |            |
| 21+            | SA2755301           | 梭架左              | ROTARY HOOK BASE L            | 1         |            |
| 21+            | SA2959001           | 梭架左 (大)          | ROTARY HOOK BASE. L. 872. 875 | 1         |            |
| 22+            | SA2757301           | 梭架右              | ROTARY HOOK BASE. R           | 1         |            |
| 22+            | SA3960001           | 梭架右 (大)          | ROTARY HOOK BASE. R. 872. 875 | 1         |            |
| 23             | SA2722001           | 套管A              | PINCH SLEEVE                  | 2         |            |
| 23-1           | SA2565001           | 套管B              | PINCH SLEEVE                  | 2         |            |
| 23-2           | SA2556001           | M6*25            |                               | 2         |            |
| 24             | 025060136           | 垫圈 (梭架) 0303 ☆   | WASHER PLAIN 6. 35            | 2         |            |
| 25             | M180601020          | 螺钉M6*20 (内六角)    | SCREW PAN M6*20               | 2         |            |
| 26             | SA2579001           | 垫圈 (梭架右)         | SPECER                        | 1         |            |
| 27             | 124093701           | 支架油毡D            | FELT D                        | 2         |            |
| 28             | 124093601           | 油毡支架DL           | FELT DL ASSY                  | 1         |            |
| 29             | 124093801           | 油毡支架UL           | FELT UL ASSY                  | 1         |            |
| 30             | 124095901           | 油毡UL             | FELT UL                       | 2         |            |
| 31             | SA6301001           | 小齿轮 (不带螺钉)       | SPIRAL GEAR SCREW ASSY        | 2         |            |
| 32             | SA6474001           | 旋梭轴套D            | ROTARY HOOK SHAFT BUSH        | 2         |            |
| 33             | M160607508          | M5*0. 75. 5 (尖头) | M5*0. 75. 5                   | 2         |            |
| 34             | 062060816           | 螺钉M6*8           | SCREW PAN M6*10               | 2-4       |            |
| 35             | SA2568001           | 调节轴              | needleupperpositioningshaft   | 2         |            |
| 36             | SA6462001           | 旋梭基座盖 FL         | ROTARY HOOK BASE COVER FL     | 1         |            |
| 37             | SA6417001           | 螺钉M4*12          | SCREW M4*12                   | 4         |            |
| 38             | SA2563301           | 旋梭基座盖R           | ROTARY HOOK BASE COVER R      | 1         |            |
| 39             | SA6463001           | 旋梭基座盖FR          | ROTARY HOOK BASE COVER RL     | 1         |            |
| 40             | 124095301           | 油毡支架DR           | FELT DR ASSY                  | 1         |            |
| 41             | 124095401           | 油毡支架UR           | FELT UR ASSY                  | 1         |            |
| 42             | M140607505          | M5*0. 75*5       | M5*0. 75*5                    | 10        |            |
| 44+            | S07740-001          | 梭心套组件            | BOBBION CASE ASSY             | 2         |            |
| 44+            | S09279001           | 梭心套组件 (大)        | BOBBION CASE ASSY BIG         | 2         |            |
| 45+            | S01928151           | 梭心               | SHUTTLE CORE                  | 2         |            |
| 45+            | S09285051           | 梭心 (大)           | SHUTTLE CORE BIG              | 2         |            |
| 46+            | SA1668-111          | 旋梭 842-3         | HOOK 842-3                    | 2         |            |
| 46+            | SA9780-001          | 旋梭 842-5         | HOOK 845-5                    | 2         |            |
| 46+            | SA1861-111          | 旋梭 845-3         | HOOK 845-3                    | 2         |            |
| 46+            | SB0771001           | 旋梭 875-7         | HOOK 875-7                    | 2         |            |
| 46+            | SA9782-001          | 旋梭 845-5         | HOOK 845-5                    | 2         |            |
| 46+            | SB0769001           | 旋梭 872-7         | HOOK 872-7                    | 2         |            |
| 47             | SA2567001           | 调节板              | NEEDL UPPER ADJUSTING PLATE   | 2         |            |

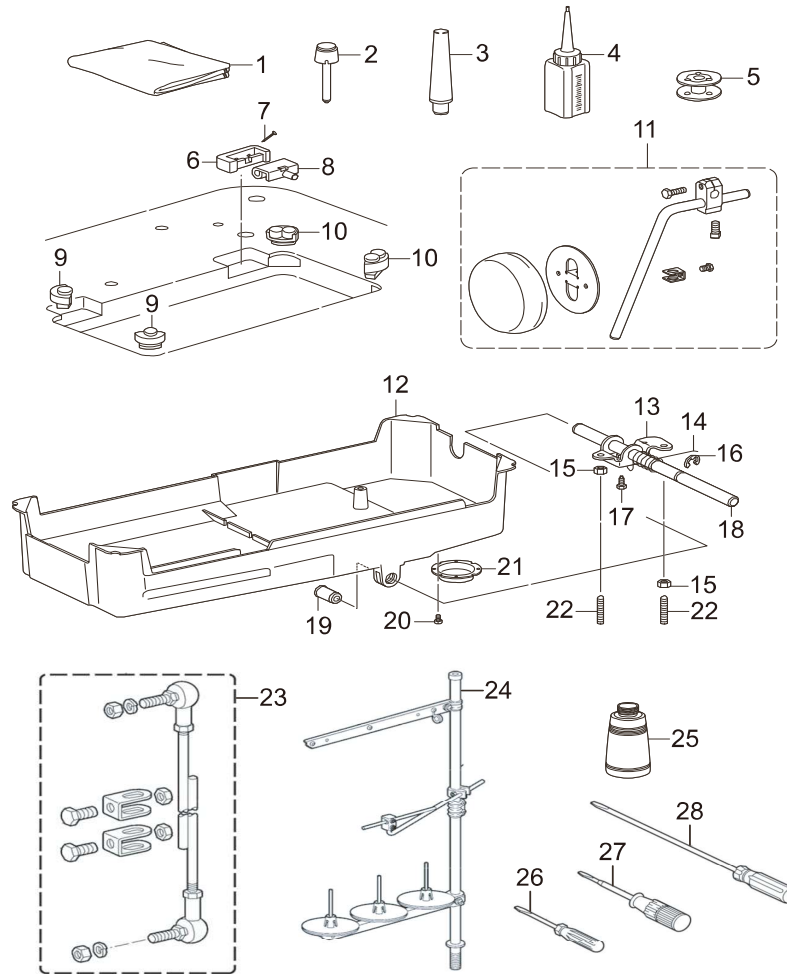
# 13. 供油系统/OIL SUPPLY SYSTEM



### 13. 供油系统/OIL SUPPLY SYSTEM

| 序号<br>Ref.No. | 新编号<br>new part No. | 名 称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|---------------|---------------------|------------------|---------------------------|-----------|------------|
| 1             | 062351212           | 螺钉M5*12☆         | M5*10                     | 3         |            |
| 2             | SA5154201           | 油管支架 (845/875)   | OIL SUPPORT               | 1         |            |
| 3             | SA2929001           | 橡皮塞12.5          | RUBBER CAP 12.5           | 4         |            |
| 4             | S38266000           | 油毡               | FELT                      | 2         |            |
| 5             | SA3946001           | 油管接头             | OIL TERMINAL              | 1         |            |
| 6             | SA3060001           | 油门垫片             | VALVE PACKING             | 1         |            |
| 7             | BY2233456           | 卡簧               | TUPE CLIP                 | 7         |            |
| 8             | SA4205101           | 油罐组件             | assOILTANK ASSY           | 1         |            |
| 9             | 104450101           | 橡皮塞              | RUBBER CAP                | 1         |            |
| 10            | 0A4400806           | 螺钉M4*8DA         | M4*8 DA                   | 2         |            |
| 11            | SA7548001           | 副油罐组件            | SUB-TANK SET              | 1         |            |
| 12            | 081038070           | O型圈36.5*35       | O RING                    | 1         |            |
| 13            | SA4033101           | 油毡压架             | FELT SUPPORT              | 1         |            |
| 14            | SA5224001           | 回油棉 (845)        | FELT ASSY                 | 1         |            |
| 14-1          | SA4215101           | 回油棉 (842)        | FELT ASSY                 | 1         |            |
| 15            | 112753001           | 油毡               | FELT                      | 2         |            |
| 16            | 140890009           | 加油橡皮塞            | OIL CAP                   | 1         |            |
| 17            | 148743001           | 油毡               | FELT                      | 2         |            |
| 18            | SA2605001           | 油毡压架             | FELT SUPPORT              | 1         |            |
| 19            | SA2604001           | 油毡               | FELT                      | 1         |            |
| 20            | 062500616           | M5*6             | M5*6                      | 1         |            |
| 21            | SA6472001           | 油管支架             | TUBE CLIP                 | 1         |            |
| 22            | SA3046001           | 副油罐安装架b          | SUB-TANK SETTING PLATE. B | 1         |            |
| 23            | 500016011-1         | 卡簧 (280)         | CLIP                      | 4         |            |
| 24            | SA3049001           | 油管压架B            | TUBE SUPPORT B            | 1         |            |
| 25            | 062060816           | M6*8             | M6*8                      | 5         |            |
| 26            | SA6475001           | 供油调节螺钉           | OIL ADJUSTING SCREW       | 2         |            |
| 27            | 081004070           | O型圈 P4           | O RING P4                 | 2         |            |
| 28            | SA6468001           | 橡皮垫圈             | RUBBER PACKING            | 2         |            |
| 29            | SA6423001           | 旋梭轴油毡            | ROTARY HOOK SHAFT FELT    | 2         |            |
| 30            | 148743001           | 油线               | OIL LINE                  | 2         |            |
| 31            | 124023901           | 橡皮塞4.2☆          | RUBBER CAP 4.2            | 2         |            |
| 32            | SA3045201           | 副油罐安装架A          | SUB-TANK SETTING PLATE. L | 1         |            |
| 33            | SA3048101           | 油管压架A            | TUBE SUPPORT B            | 1         |            |
| 34            | SA2606101           | 油盖               | OIL COVER                 | 1         |            |
| 43            | SA3923101           | 供油盒垫片            | ROTARY HOOK BASE PACKING  | 2         |            |
| 60            | 280003036-1         | 油棉               | FELT                      | 2         |            |
| 61            | SA6416001           | 柱塞               | RUBBER PRESSER            | 2         |            |
| 63            | 140327001           | 橡皮塞6.3           | CAP 6.3                   | 2         |            |
| 64            | SA3896001           | 集油器 (L)          | SUB-TANK SET              | 1         |            |
| 68            | SA3898001           | 集油器 (R)          |                           | 1         |            |
| 65            | 842013065           | 油嘴 M5内3          | FIVGING OIL BOX           | 2         |            |
| 66            | 062401616           | m4*16            | m4*16                     | 4         |            |
| 67            | S51815001           | 供油口8.6 (选配)      | FIVGING OIL BOX           | 3         |            |
| 68            | SA2724001           | 油线               | *                         | 1         |            |

## 14. 附件/ACCESSORIES



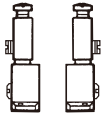
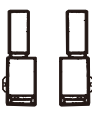
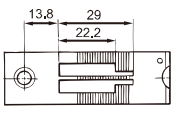
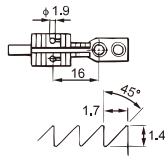
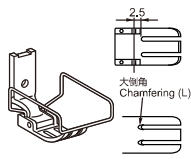
| 序号<br>Ref. No. | 新编号<br>new part No. | 名称<br>Part name | Name of parts             | 数量<br>Qty | 备注<br>Note |
|----------------|---------------------|-----------------|---------------------------|-----------|------------|
| 1              | 115151301           | 机头罩             | HEAD COVER                | 1         |            |
| 2              | 280010023           | 膝控提升顶杆(280)     | KNEE LIFTER COMPLYING BAR | 1         |            |
| 3              | 100477009           | 机头撑杆            | HEAD REST                 | 1         |            |
| 4              | SA8239201           | 中号油壶            | OIL TANK ASSY             | 1         |            |
| 5+             | S01928121           | 梭芯(小)           | BOBBIN S                  | 2         |            |
| 5+             | S09285051           | 梭芯(大)           | BOBBIN B                  | 2         |            |
| 6              | 8143910009          | 机头铰链套           | RUBBER CUSHION            | 2         |            |
| 7              | 991014002           | 钉               | NAIL                      | 6         |            |
| 8              | 143882001           | 机头铰链            | HEAD HINGE                | 2         |            |
| 9              | SA1962001           | 头部防震垫           | HEAD CUSHION L            | 2         |            |
| 10             | SA1963001           | 头部防震垫R          | HEAD CUSHION R            | 2         |            |
| 11             | S38300001           | 膝控组件            | KNEE LIFTER ASSY          | 1         |            |
| 12             | SA2692101           | 油盘              | OIL PAN                   | 1         |            |
| 13             | SA2590001           | 膝控              | KNEE LIFTER               | 1         |            |
| 14             | S15889001           | 复位弹簧            | TWIST SPRING              | 1         |            |
| 15             | S25344001           | 螺母M6            | NUT M6                    | 2         |            |
| 16             | 146293001           | 卡簧E10           | RING E10                  | 1         |            |
| 17             | S25344001           | 螺栓M6            | BOLT M6                   | 1         |            |
| 18             | SA2582001           | 膝控横轴            | KNEE LIFTER SHAFT         | 1         |            |
| 19             | 149578000           | 轴套              | BUSH                      | 2         |            |
| 20             | S23418002           | 螺钉M4×5          | SCREW PAN M4×5            | 2         |            |
| 21             | 153230101           | 放油口             | DRAIN                     | 1         |            |
| 22             | SB0687001           | 螺钉M6×24         | SCREW PNA M6×24           | 2         |            |
| 23             | 99000001            | 连杆组件            | CONNECTING ROD ASSY       | 1         |            |
| 24             | S07558409           | 线架3DR           | THREAD STAND ASM 3DR      | 1         |            |
| 25             | 114486002           | 油壶              | OILER                     | 1         |            |
| 26             | 991014004           | 螺丝刀(小)          | SCREW DIRVER S            | 1         |            |
| 27             | 991014005           | 螺丝刀(中)          | SCREW DIRVER M            | 1         |            |
| 28             | 991014006           | 螺丝刀(大)          | SCREW DIRVER B            | 1         |            |



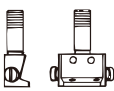
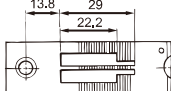
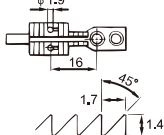
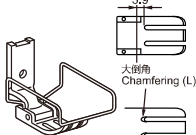
# 11. 工模具一览表/GAUGE PARTS LIST

## 标准品 / For normal

| 针宽<br>Needle gauge | 针夹复合件<br>Needle clamp set        | 针夹组件<br>Needle clamp assy        | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy |
|--------------------|----------------------------------|----------------------------------|--------------------|-----------------|---------------------------|
| 3.2mm (1/8)        | (L) S15711-001<br>(R) S15712-001 | (L) S15713-001<br>(R) S15714-001 | 117369-001         | 114951-001      | S36562-001                |
| 4.0mm (5/32)       | (L) S15717-001<br>(R) S15718-001 | (L) S15719-001<br>(R) S15720-001 | 150850-001         | 116509-001      | 155455-001                |
| 4.8mm (3/16)       | (L) S15723-001<br>(R) S15724-001 | (L) S15725-001<br>(R) S15726-001 | 117133-001         | 112659-001      | S36564-001                |
| 6.4mm (1/4)        | (L) S15735-001<br>(R) S15736-001 | (L) S15737-001<br>(R) S15738-001 | 117367-001         | 112660-001      | SA4052-101                |
| 7.9mm (5/16)       | (L) S15747-001<br>(R) S15748-001 | (L) S15749-001<br>(R) S15750-001 | 144882-001         | 112661-001      | 155459-001                |
| 9.5mm (3/8)        | (L) S15753-001<br>(R) S15754-001 | (L) S15755-001<br>(R) S15756-001 | 144881-101         | 116510-101      | 155461-001                |
| 12.7mm (1/2)       | (L) S15765-001<br>(R) S15766-001 | (L) S15767-001<br>(R) S15768-001 | S09365-001         | 116511-001      | S09367-101                |
| 15.9mm (5/8)       | (L) S15771-001<br>(R) S15772-001 | (L) S15773-001<br>(R) S15774-001 | 159577-001         | 116512-001      | 159575-101                |

| 针夹复合件<br>Needle gauge                                                               | 针夹组件<br>Needle clamp assy                                                           | 针板<br>Needle plate                                                                  | 送布牙<br>Feed dog                                                                      | 压脚组件<br>Presser foot assy                                                            |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |

| 针宽<br>Needle gauge | 针夹组件<br>Needle clamp assy | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy |
|--------------------|---------------------------|--------------------|-----------------|---------------------------|
| 3.2mm (1/8)        | 158794-101                | 117369-001         | 114951-001      | S36562-001                |
| 4.0mm (5/32)       | 158796-101                | 150850-001         | 116509-001      | 155455-001                |
| 4.8mm (3/16)       | 158791-101                | 117133-001         | 112659-001      | S36564-001                |
| 6.4mm (1/4)        | 158792-101                | 117367-001         | 112660-001      | SA4052-101                |
| 7.9mm (5/16)       | 158793-101                | 144882-001         | 112661-001      | 155459-001                |
| 9.5mm (3/8)        | 158798-101                | 144881-101         | 116510-101      | 155461-001                |
| 12.7mm (1/2)       | 158797-101                | S09365-001         | 116511-001      | S09367-101                |
| 15.9mm (5/8)       | 158795-101                | 159577-001         | 116512-001      | 159575-101                |
| 34.9mm (13/8)      | S10746-101                | S14148-001         | S14149-001      | S10751-101                |

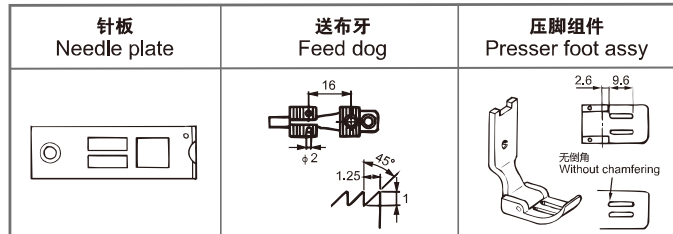
| 针夹组件<br>Needle clamp assy                                                           | 针板<br>Needle plate                                                                  | 送布牙<br>Feed dog                                                                     | 压脚组件<br>Presser foot assy                                                            |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |



### 用于有空缝时 / For sewing without material

- \* 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- \* Needle plate, the feed dog and presser foot assembly is different from normal parts.  
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

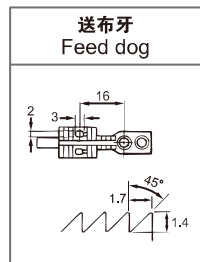
| 针宽<br>Needle gauge | 针夹组件<br>Needle clamp assy | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy |
|--------------------|---------------------------|--------------------|-----------------|---------------------------|
| 4.8mm (3/16)       | 标准品<br>Normal             | S36010-101         | S36011-101      | S36012-001                |
| 6.4mm (1/4)        |                           | S36025-001         | S36024-001      | S36022-001                |



### 用于厚布料 / For heavy materials

- \* 送布牙为非标准品。
- \* The feed dog is different from normal parts.

| 针宽<br>Needle gauge | 针夹组件<br>Needle clamp assy | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy |
|--------------------|---------------------------|--------------------|-----------------|---------------------------|
| 4.8mm (3/16)       | 标准品<br>Normal             | 标准品<br>Normal      | S21149-001      | 标准品<br>Normal             |
| 6.4mm (1/4)        |                           |                    | S21150-001      |                           |



### 用于极厚布料 / For extra heavy materials

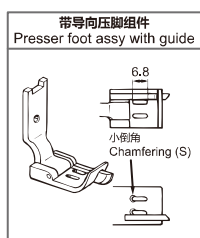
- \* 送布牙为非标准品。
- \* The feed dog is different from normal parts.

| 针宽<br>Needle gauge | 针夹组件<br>Needle clamp assy | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy | 送布牙<br>Feed dog |
|--------------------|---------------------------|--------------------|-----------------|---------------------------|-----------------|
| 3.2mm (1/8)        | 标准品<br>Normal             | 标准品<br>Normal      | 158430-001      | 标准品<br>Normal             |                 |
| 4.8mm (3/16)       |                           |                    | S13588-001      |                           |                 |
| 6.4mm (1/4)        |                           |                    | 153882-001      |                           |                 |
| 9.5mm (3/8)        |                           |                    | 153887-001      |                           |                 |
| 12.7mm (1/2)       |                           |                    | 153892-001      |                           |                 |
| 15.9mm (5/8)       |                           |                    | 153897-001      |                           |                 |

### 选购件 / Option parts

- \* 压脚组件为非标准品。带导向压脚组件请在最大节距为4mm以下时使用。
- \* The presser foot assembly is different from normal parts.  
The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

| 零部件名称<br>Name of parts                  | 针宽<br>Needle gauge | 针夹组件<br>Needle clamp assy | 针板<br>Needle plate | 送布牙<br>Feed dog | 压脚组件<br>Presser foot assy |
|-----------------------------------------|--------------------|---------------------------|--------------------|-----------------|---------------------------|
| 带导向压脚组件<br>Presser foot assy with guide | 3.2mm (1/8)        | 标准品<br>Normal             | 标准品<br>Normal      | 标准品<br>Normal   | 149311-001                |
|                                         | 4.8mm (3/16)       |                           |                    |                 | 117281-001                |
|                                         | 6.4mm (1/4)        |                           |                    |                 | 149312-001                |



NOTES

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.